

**Chilworth**

Pacific **FIRE** Laboratories

# **Property Data for CFD Fire Models** **(Heat of Gasification of Wood Materials)**

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**NIST Grant #70NANB3H1113**

# Objectives

- Develop techniques for measuring the heat of gasification
- Conduct experiments which would provide a better understanding of the heat of gasification and lead to a method of calculating it
- Develop a procedure for incorporating heat of gasification in CFD models

**The first objective is discussed in this presentation**

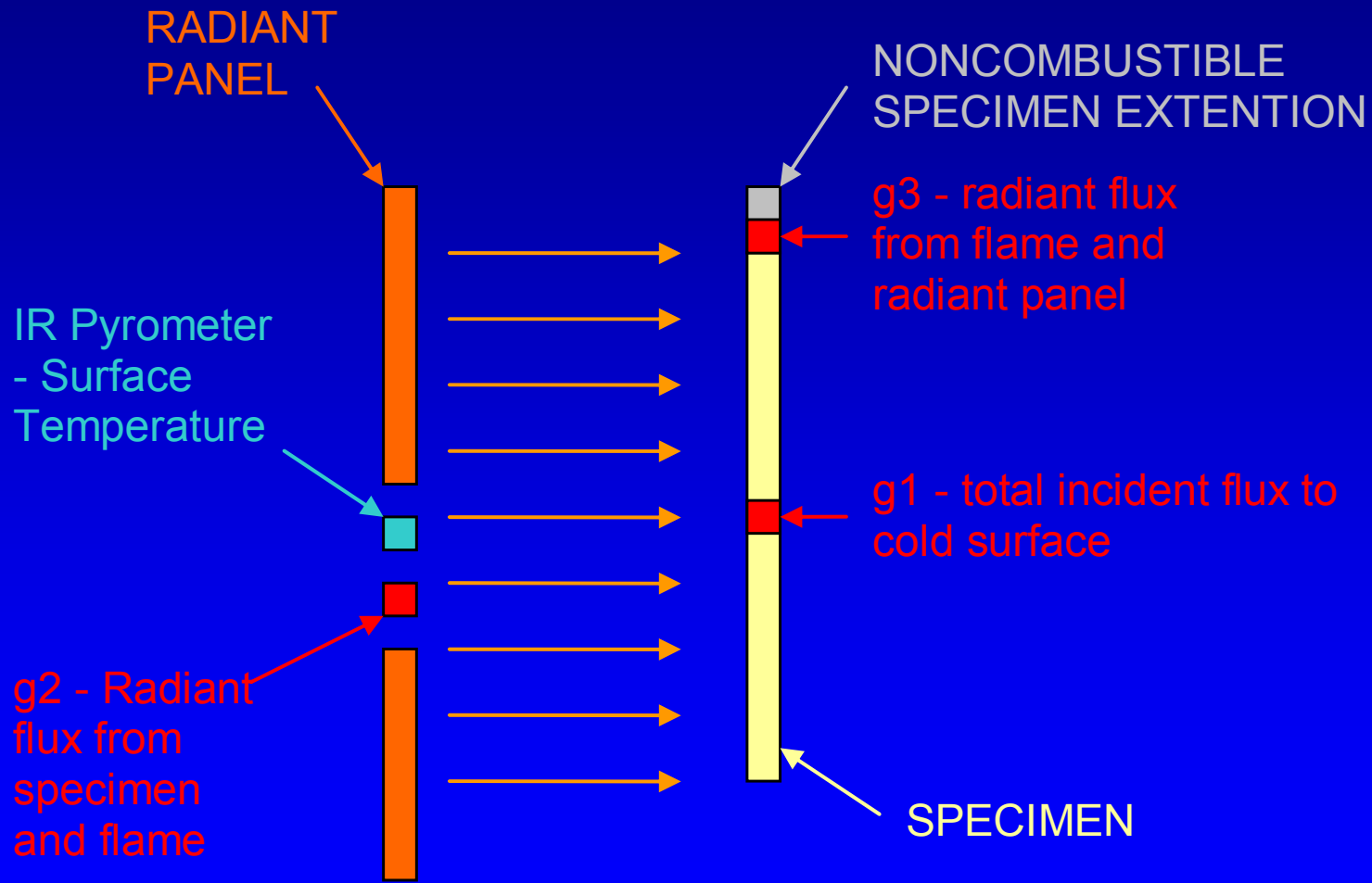
# INTRODUCTION

- A standard calorimeter measures heat release rate as a function of incident flux
- The fire performance of a material is a function of net heat flux
- The mass flow of volatile pyrolysis products out through surface is given by:

$$\dot{m}_{vol}'' = \frac{\dot{q}_{net}''}{h_g}$$

- To determine the heat of gasification it is necessary to measure the net heat flux

# Direct Measurement Based on Net Heat Flux and Mass Loss Rate Measurement (1)



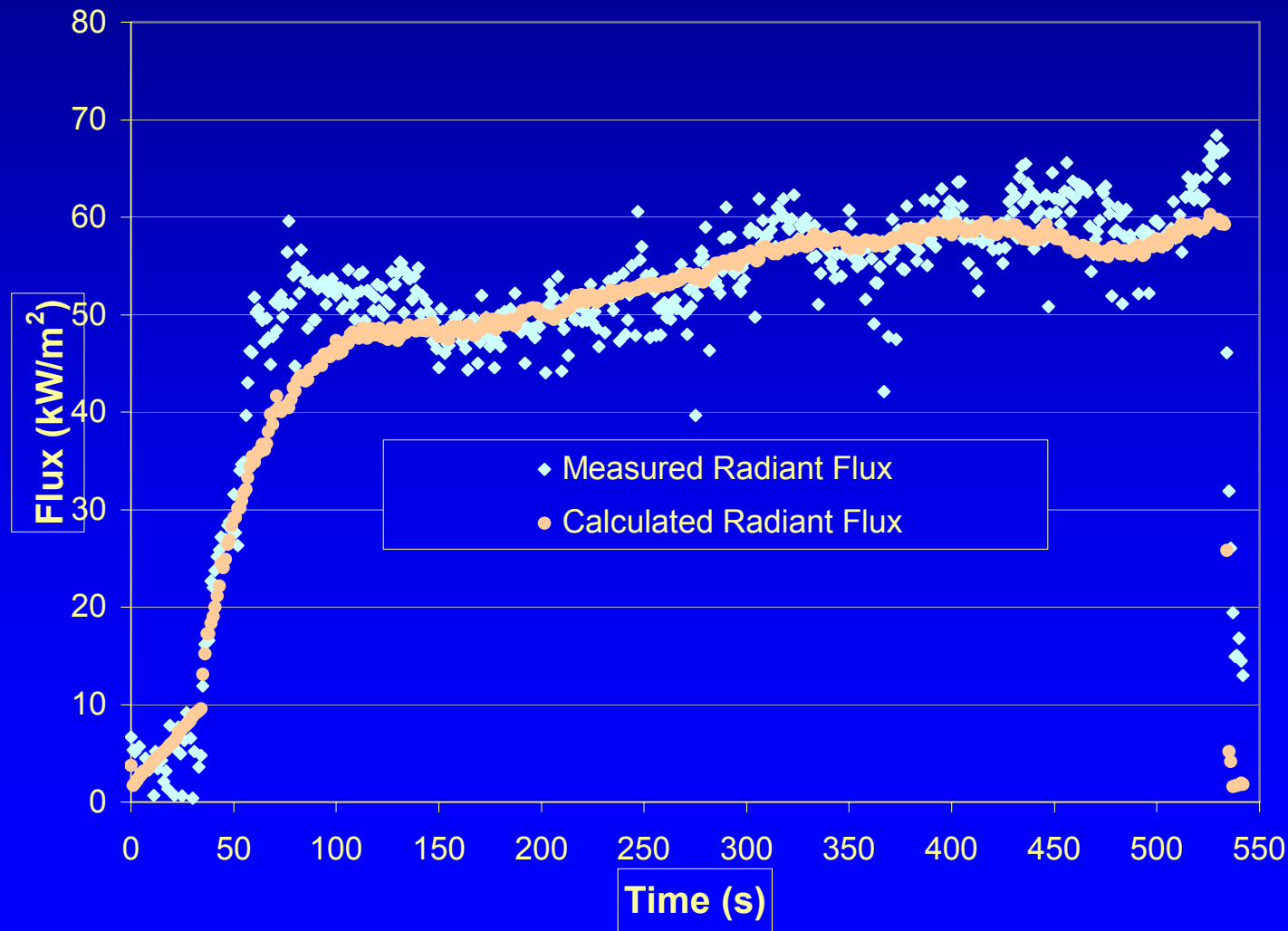
# **Direct Measurement Based on Net Heat Flux and Mass Loss Rate Measurement (2)**

## **Technique 1**

- The calculated radiation loss from the surface replaced the measured value when it was found that good agreement was obtained by using an emissivity setting of 1.0.

# Direct Measurement Based on Net Heat Flux and Mass Loss Rate Measurement (3)

Technique 1 – Comparison of the Measured and Calculated Radiation Emitted by the Surface  
(Particleboard at 50 kW/m<sup>2</sup>)



# Direct Measurement Based on Net Heat Flux and Mass Loss Rate Measurement (4)

- Measurements were made in the ICAL

$$h_g = \frac{\dot{q}_{net}''}{\dot{m}_{vol}''}$$

- Three techniques were developed for direct net heat flux measurement:

1. Measured total incoming flux and surface temperature

$$\dot{q}_{net}'' = \dot{q}_{gl}'' - \sigma\epsilon(T_s^4 - T_0^4) - \xi h_l(T_s - T_{gl})$$

2. Measured total incoming radiation and surface temperature; convection measured on non-combustible board and multiplied by the blowing factor

$$\dot{q}_{net}'' = \dot{q}_{g4}'' + \xi \dot{q}_{cv}'' - \sigma\epsilon(T_s^4 - T_\infty^4)$$

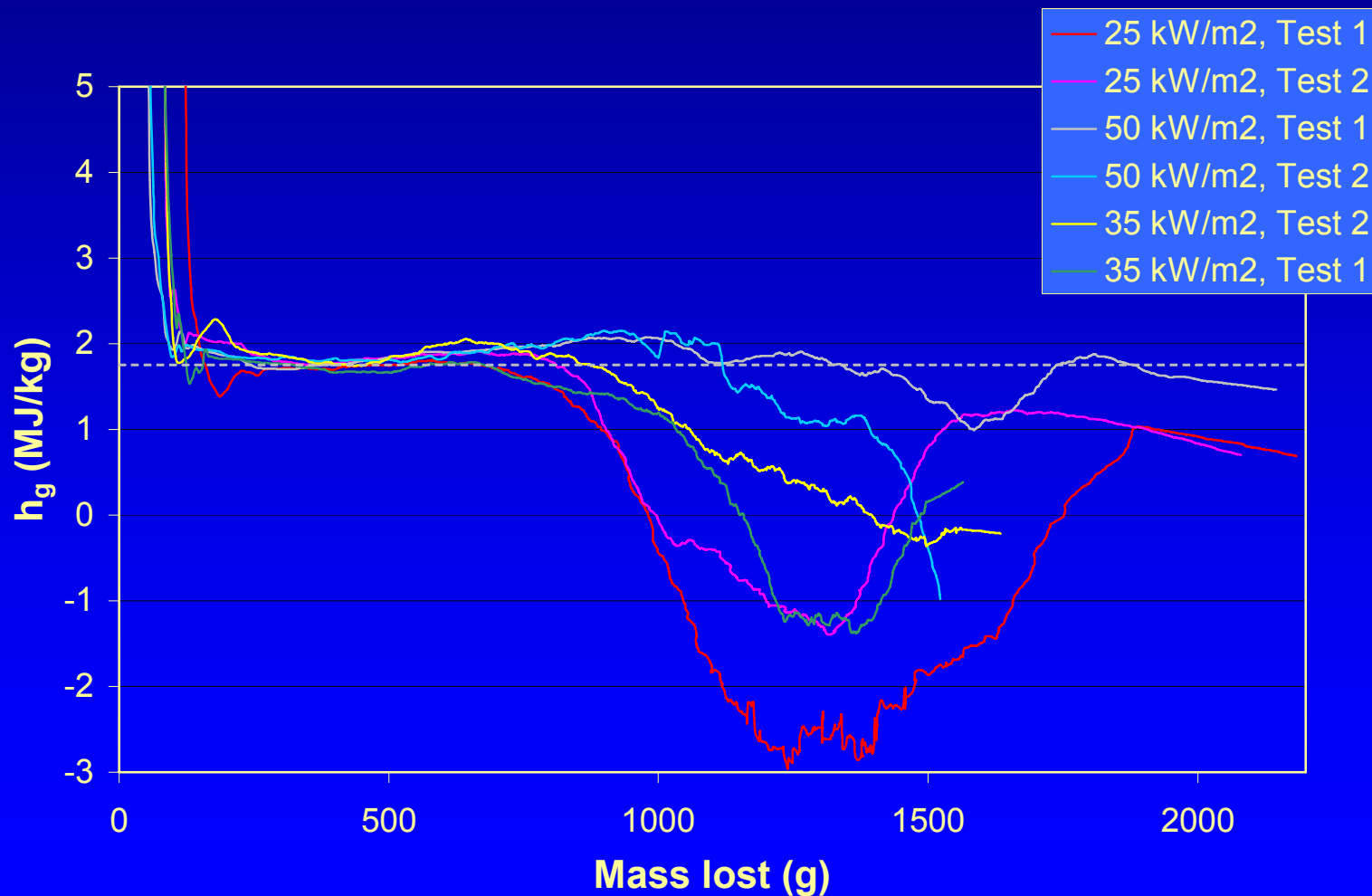
3. Used natural gas flame, on non-combustible board pre-measured flame radiation (PMFR), calculated convection, and measured surface temperature

$$\dot{q}_{net}'' = PMFR + \dot{q}_{ext}'' + \xi \dot{q}_{cv}'' - \sigma\epsilon(T_s^4 - T_\infty^4)$$

# Results

## Measured Heat of Gasification (1)

### Particleboard – Technique 1

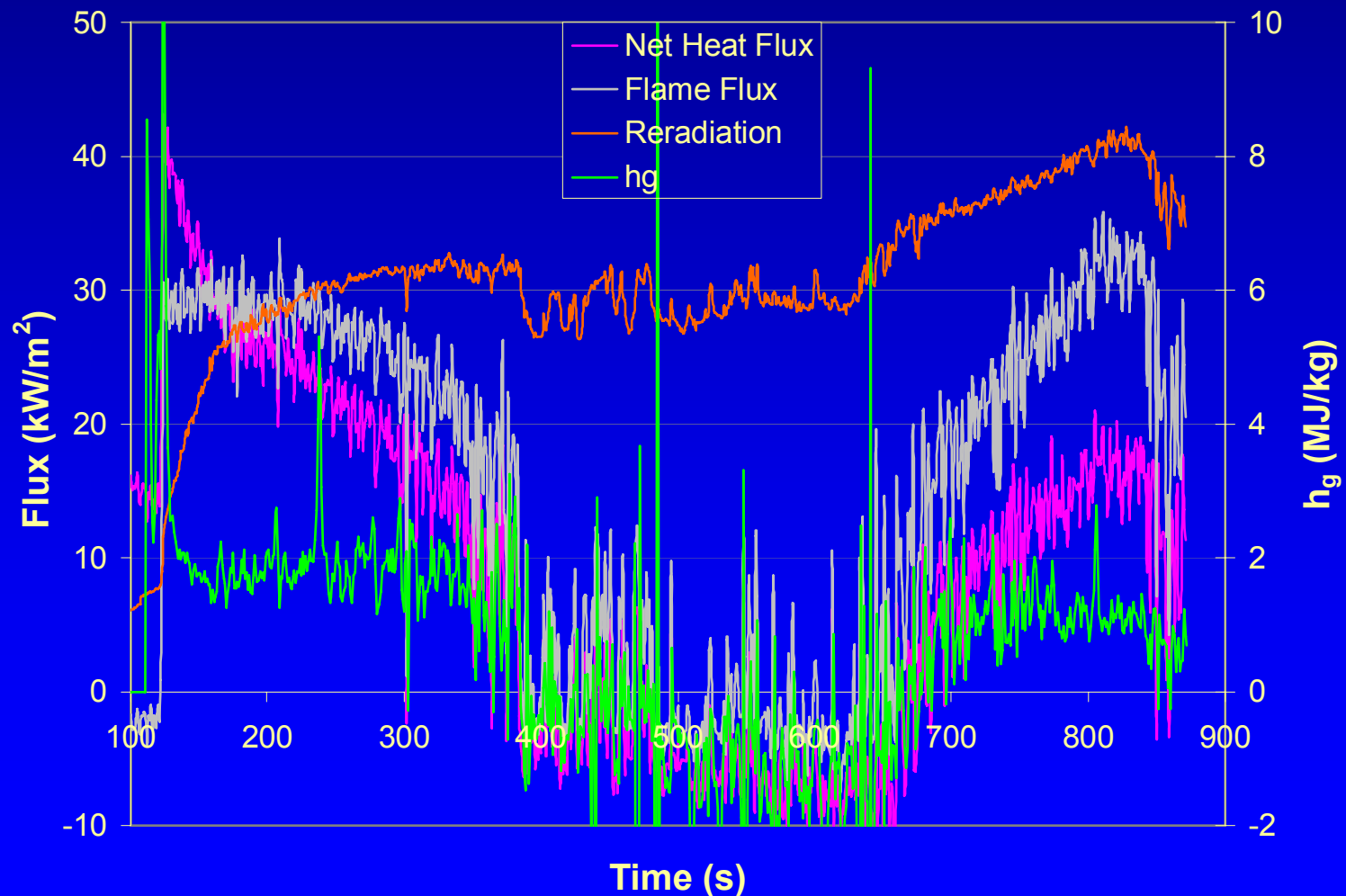




# Results

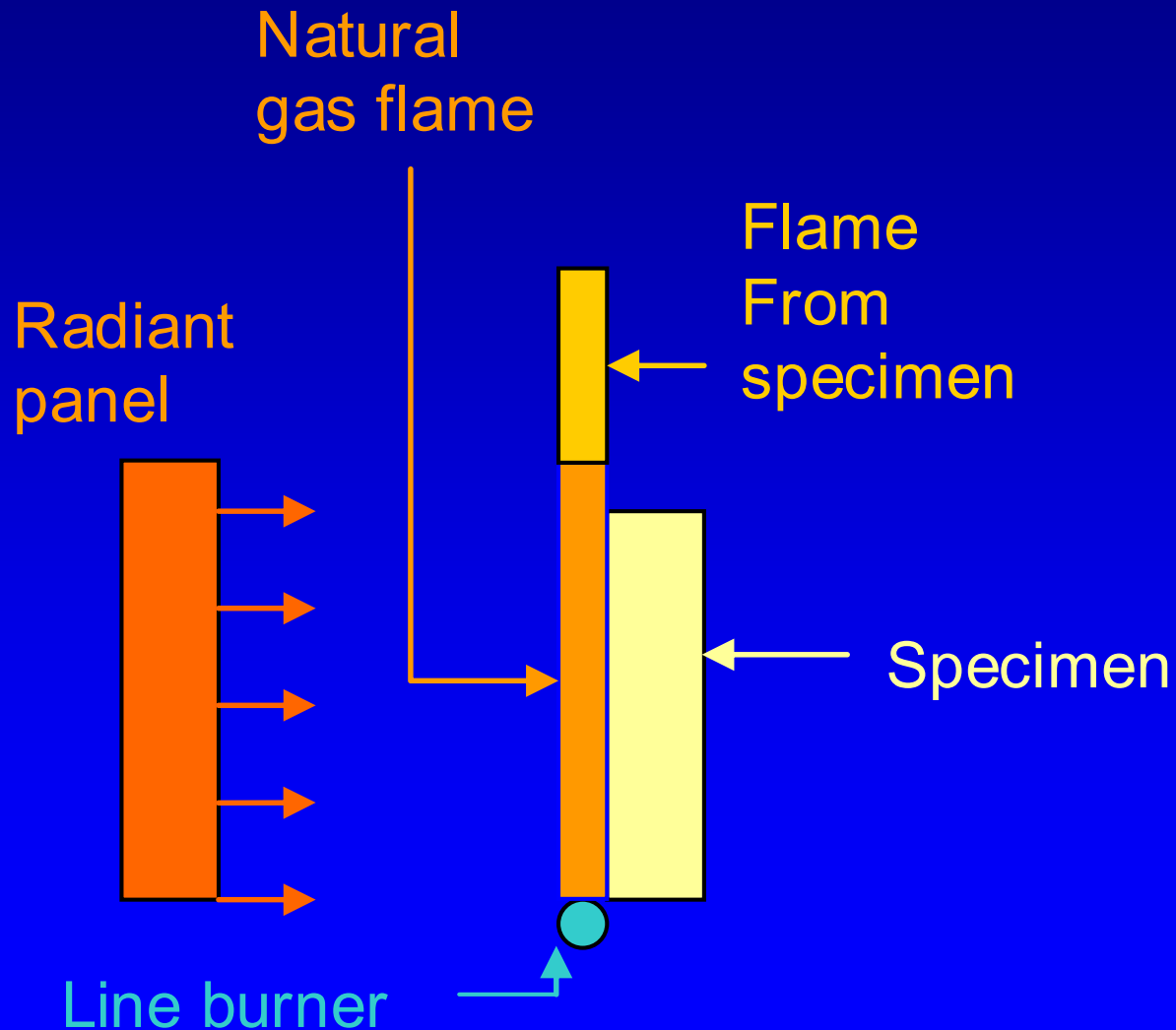
## Measured Heat of Gasification

Particleboard at 25 kW/m<sup>2</sup>— Net Heat Flux, Flame Flux, Re-radiation, and Heat of Gasification



# Measured Heat of Gasification

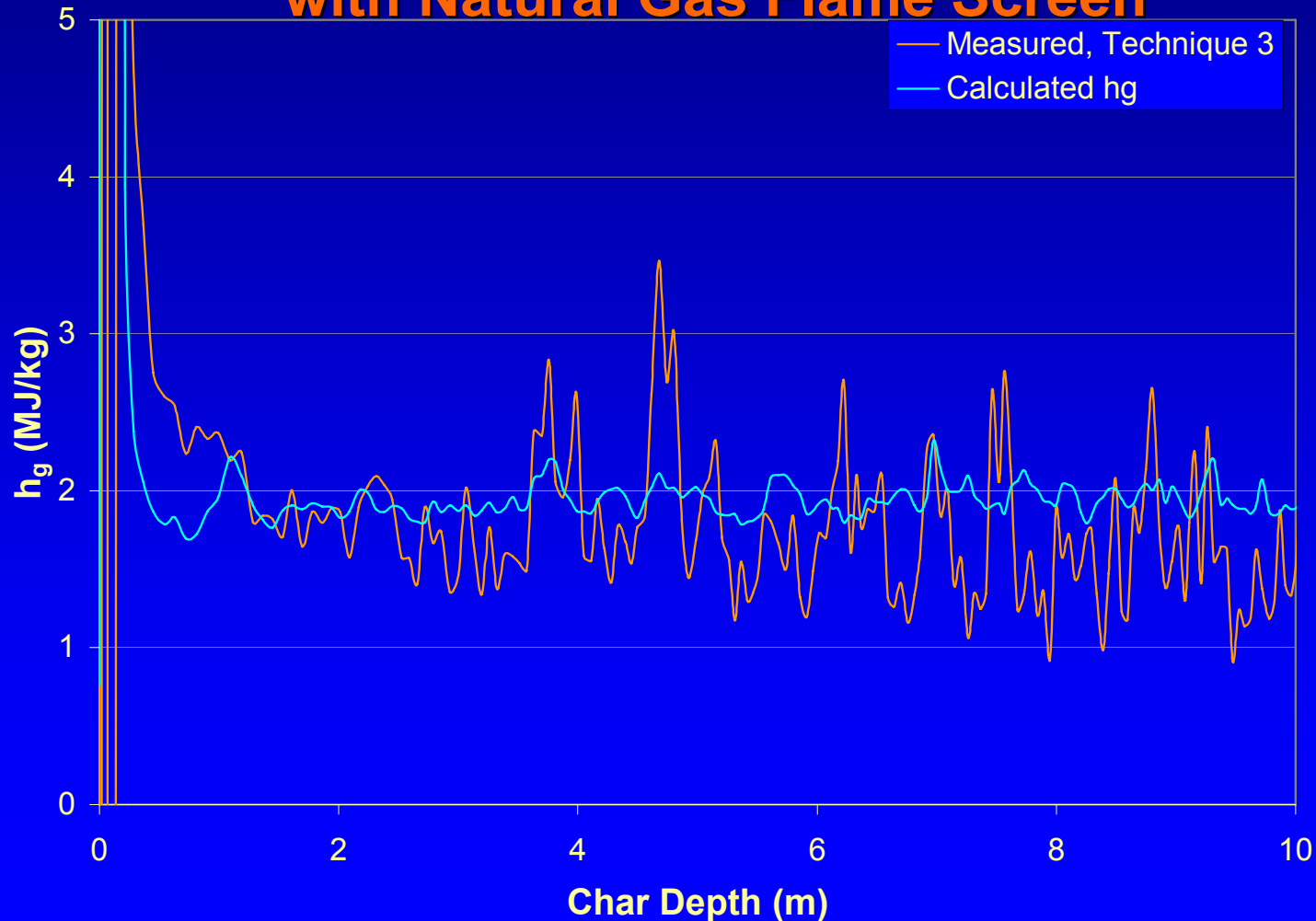
## Technique 3



# Results

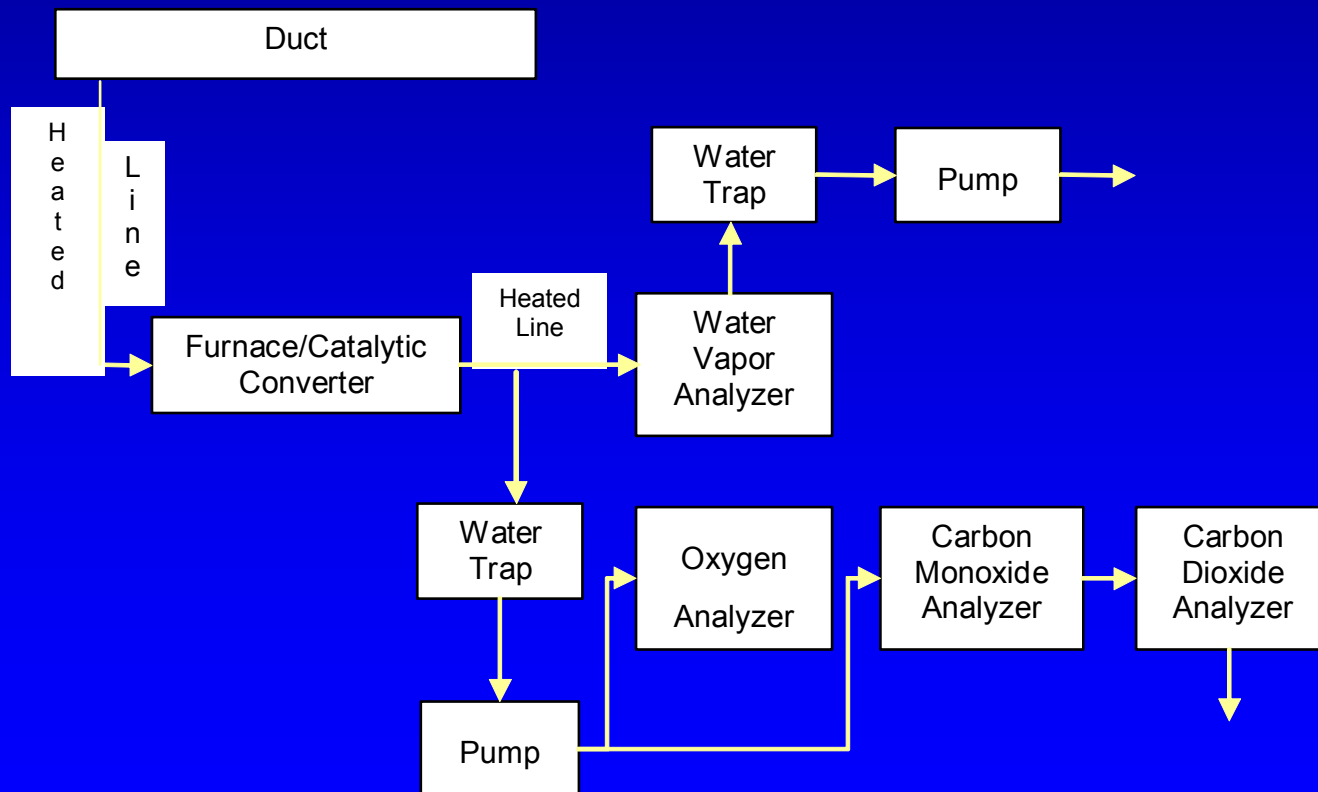
## Measured and Calculated Heat of Gasification

Douglas Fir at 15 kW/m<sup>2</sup>—Calculated and Measured  $h_g$  with Natural Gas Flame Screen



# Measurements of C, H, and O in the Volatile Pyrolysis Products (1)

- Measure  $X_{H_2O}$ ,  $X_{CO_2}$ ,  $X_{O_2}$  in analyzers



# Measurements of C, H, and O in the Volatile Pyrolysis Products (2)

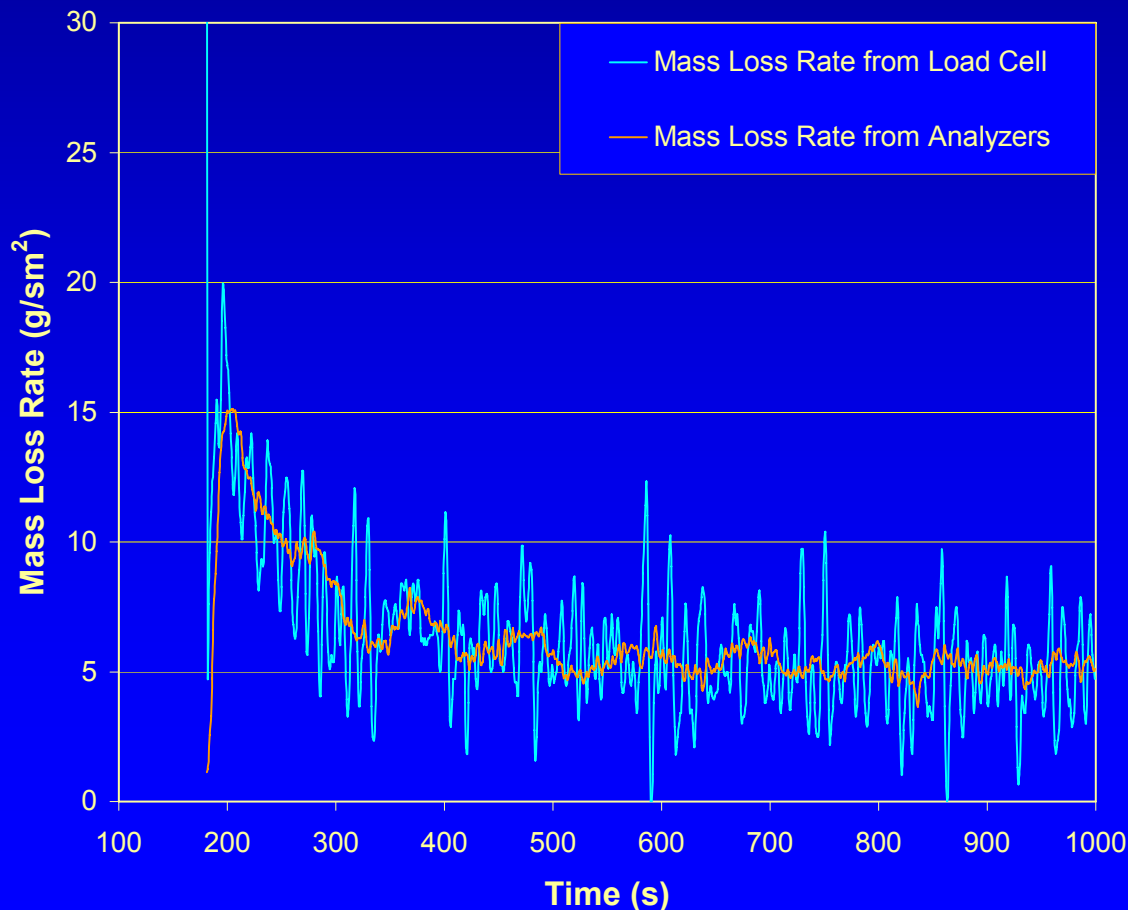
- All of the C atoms are oxidized to  $\text{CO}_2$
- All of the H atoms are oxidized to  $\text{H}_2\text{O}$
- For every 44 grams of  $\text{CO}_2$  measured there are 12 grams of C atoms in the volatiles.
- For every 18 grams of  $\text{H}_2\text{O}$  measured there are 2 grams of H atoms in the volatiles
- The mass of  $\text{O}_2$  required to oxidize the C and H atoms minus the grams of  $\text{O}_2$  consumed is equal to the mass of O atoms in the volatiles

# Measurements of C, H, and O in the Volatile Pyrolysis Products (3)

- The total mass flows of the C, H, and O atoms from a specimen is equal to the mass loss rate of the specimen
- Using these mass flows, the rate of char production, rate of pyrolysis, char depth and mass flow of absorbed water from a wood specimen can be determined as a function of time. These parameters are needed to calculate the heat of gasification as a function of char depth if the specimen has a significant moisture content.
- $13.1 \text{ MJ/kg}$  times the  $\text{O}_2$  consumption divided by the mass loss rate is equal to the heat of combustion

# Calculation of Mass Loss Rate Based on Measurements of C, H, and O in the Volatile Pyrolysis Products (3)

$$\dot{m}^{spec} = \dot{m}_C^{spec} + \dot{m}_H^{spec} + \dot{m}_O^{spec}$$



# Summary

- Three techniques were developed for direct  $h_g$  measurements
- For direct  $h_g$  measurements the specimen must be completely covered with flame
- Only the technique using the natural gas can provide full flame coverage over the complete test. Even for extremely high incident fluxes there will still be a problem near the end for the first two techniques.
- Individual mass flows of C, H, and O in volatile pyrolysis products can be determined by adding a catalytic converter and  $H_2O$  analyzer to a HRR calorimeter



$$\dot{m}_{vol}'' = \frac{\dot{q}_{net}''}{h_g}$$

# Discussion of Heat of Gasification (1)

- Definition of “measured” heat of gasification”

$$\dot{m}_{vol}'' = \frac{\dot{q}_{net}''}{h_g}$$

- Overall formula for heat of gasification (when broken down)

$$h_g = \alpha h_g^I + \beta h_S + h_T + h_{loss}$$

$h_g^I$  – Interior  $h_g$

$$\alpha = 1/(1 - R)$$

$h_S$  – Heat of storage

$$\beta = R/(1 - R)$$

$h_T$  – Heat of transit

$h_{loss}$  – Heat loss coefficient  $\left( \frac{\dot{q}_{loss}''}{\dot{m}_{vol}''} \right)$

$R$  – Char fraction (rate of char production divided by rate of pyrolysis)

# Discussion of Heat of Gasification (2)

## Interior Heat of Gasification

$$h_g^I = h_{pyr} + \bar{C}_{wood}(T_{pyr} - T_0)$$

## Heat of Storage

$$h_S = \bar{c}_{char}(T_S - T_{pyr})$$

## Heat of Transit

$$h_T = \bar{c}_{vol}(T_S - T_{pyr})$$

# Calculation of Heat of Gasification Based on Measurements of C, H, and O in the Volatile Pyrolysis Products (1)

- Calculate molar flows of  $H_2O$ ,  $CO_2$ , and  $O_2$  from specimen by taking the gases produced by combustion of ICAL natural gas and ambient gases into account:

$$\dot{n}_{H_2O}^{spec} = X_{H_2O} \dot{n}_T - \dot{n}_{H_2O}^{air} - \dot{n}_{H_2O}^{gas}$$

$$\dot{n}_{CO_2}^{spec} = X_{CO_2^*} \dot{n}_T - \dot{n}_{CO_2}^{air} - \dot{n}_{CO_2}^{gas}$$

$$\dot{n}_O^{spec} = 2\dot{n}_{CO_2}^{gas} + \dot{n}_{H_2O}^{gas} + 2\dot{n}_{CO_2}^{spec} + \dot{n}_{H_2O}^{spec} - 2(X_{O_2}^0 - X_{O_2})\dot{n}_T$$

$$\dot{n}_C^{spec} = \dot{n}_{CO_2}^{spec}$$

$$\dot{m}_C^{spec} = 12\dot{n}_C^{spec}$$

$$\dot{m}_H^{spec} = \dot{n}_H^{spec}$$

$$\dot{n}_H^{spec} = 2\dot{n}_{H_2O}^{spec}$$

$$\dot{m}_O^{spec} = 16\dot{n}_O^{spec}$$

# Calculation of Heat of Gasification Based on Measurements of C, H, and O in the Volatile Pyrolysis Products (2)

- **Rate of char production** is mass flow of carbon into pyrolysis zone minus mass flow of carbon in the duct. Assuming none of hydrogen is going into the char:

$$\dot{m}_{Char} = [(\dot{m}_C / \dot{m}_H)^0 - (\dot{m}_C / \dot{m}_H)] \dot{m}_H$$

- **Rate of pyrolysis** is the mass flow of the original material into the pyrolysis zone:

$$\dot{m}_{pyr} = \dot{m}_{char} + \dot{m}_{vol}$$

- **Char fraction:**

$$R = \dot{m}_{char} / \dot{m}_{pyr}$$

**All of the above is for a dry specimen**

# Calculation of Heat of Gasification Based on Measurements of C, H, and O in the Volatile Pyrolysis Products (3)

- **Char depth** if char fraction is constant:

$$\delta = \frac{M}{\rho(1-R)}$$

otherwise:

$$\delta = \frac{1}{\rho_0} \int_0^t \dot{m}_{pyr} dt$$

# Calculation of Heat of Gasification Based on Measurements of C, H, and O in the Volatile Pyrolysis Products (4)

- Dealing with absorbed moisture – calculating the rate of pyrolysis as if the specimen were dry:

- Hydrogen:

$$\dot{m}_H^{abs} = \dot{m}_C \left( \left( \frac{\dot{m}_H}{\dot{m}_C} \right) - \left( \frac{\dot{m}_H}{\dot{m}_C} \right)^* \right)$$

- Water:

$$\dot{m}_{H_2O}^{abs} = 9 \times \dot{m}_H^{abs}$$

- Rate of pyrolysis:

$$\dot{m}_{pyr} = \dot{m}_{char} + \dot{m}_{vol} - \dot{m}_{H_2O}^{abs}$$

# Results

## Measured Heat of Gasification (2)

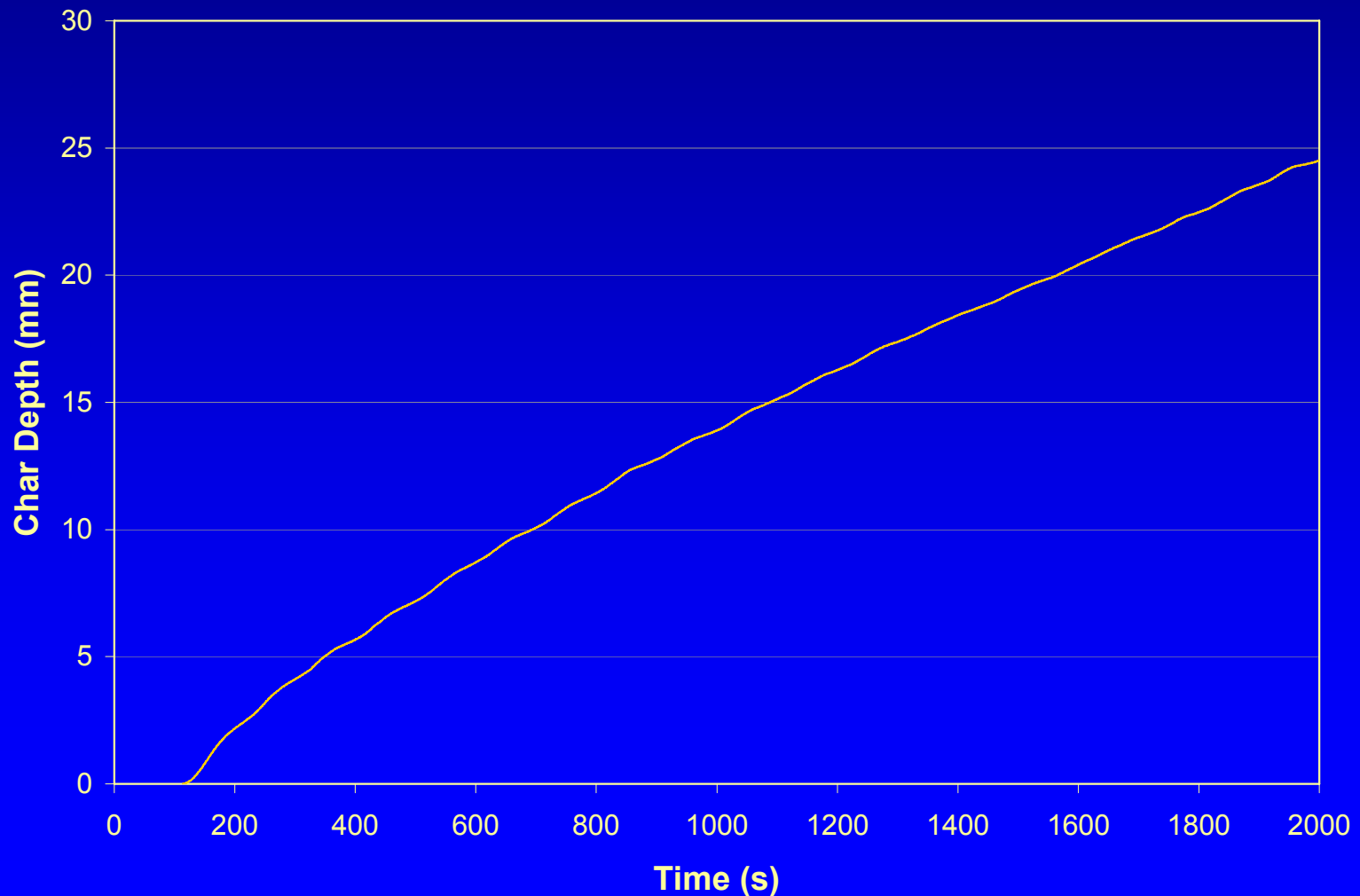
Douglas fir at 35 kW/m<sup>2</sup> after 10 minutes



# Results

## Calculated Heat of Gasification (1)

Douglas Fir at 35 kW/m<sup>2</sup>– Char Depth v. Time

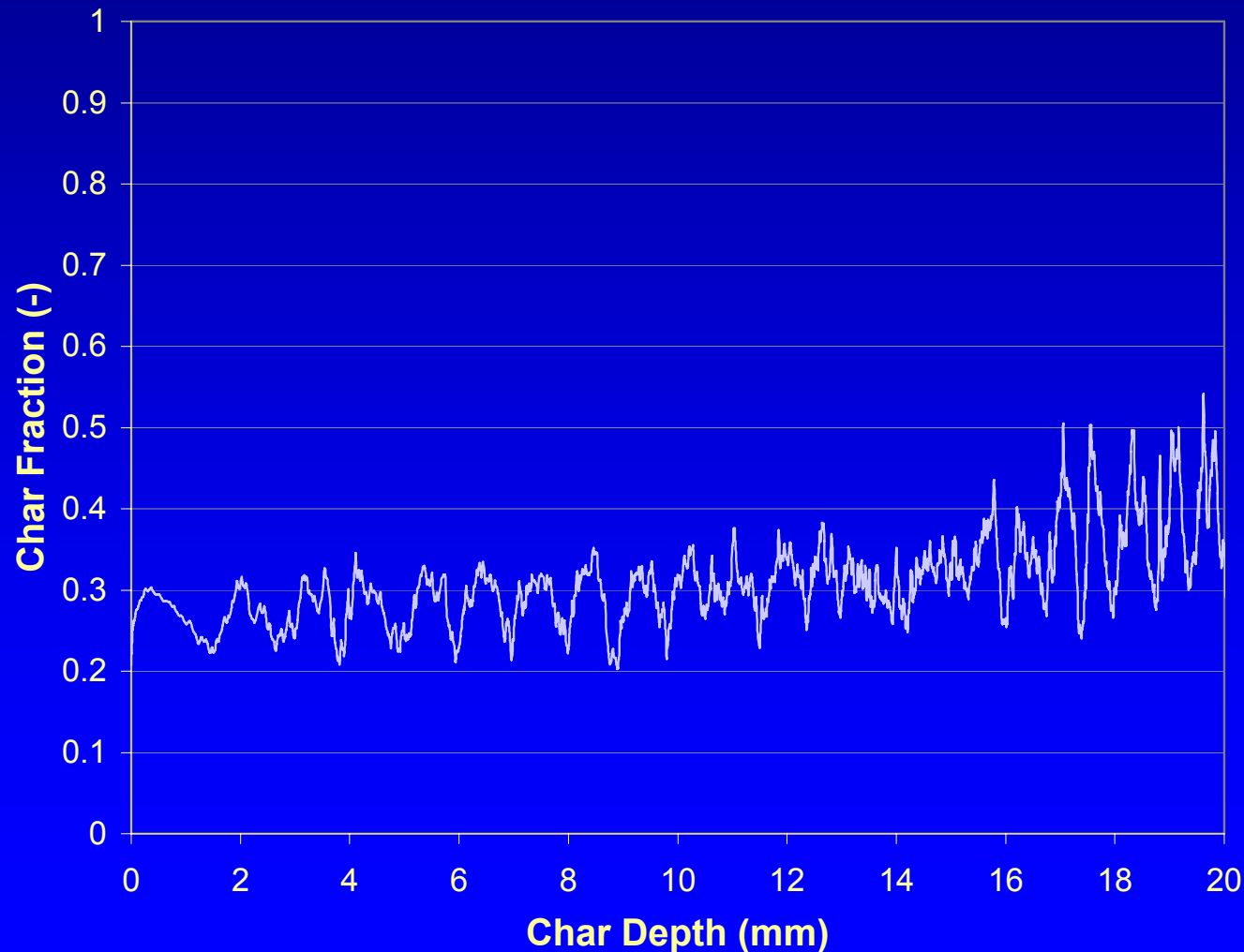




# Results

## Calculated Heat of Gasification (2)

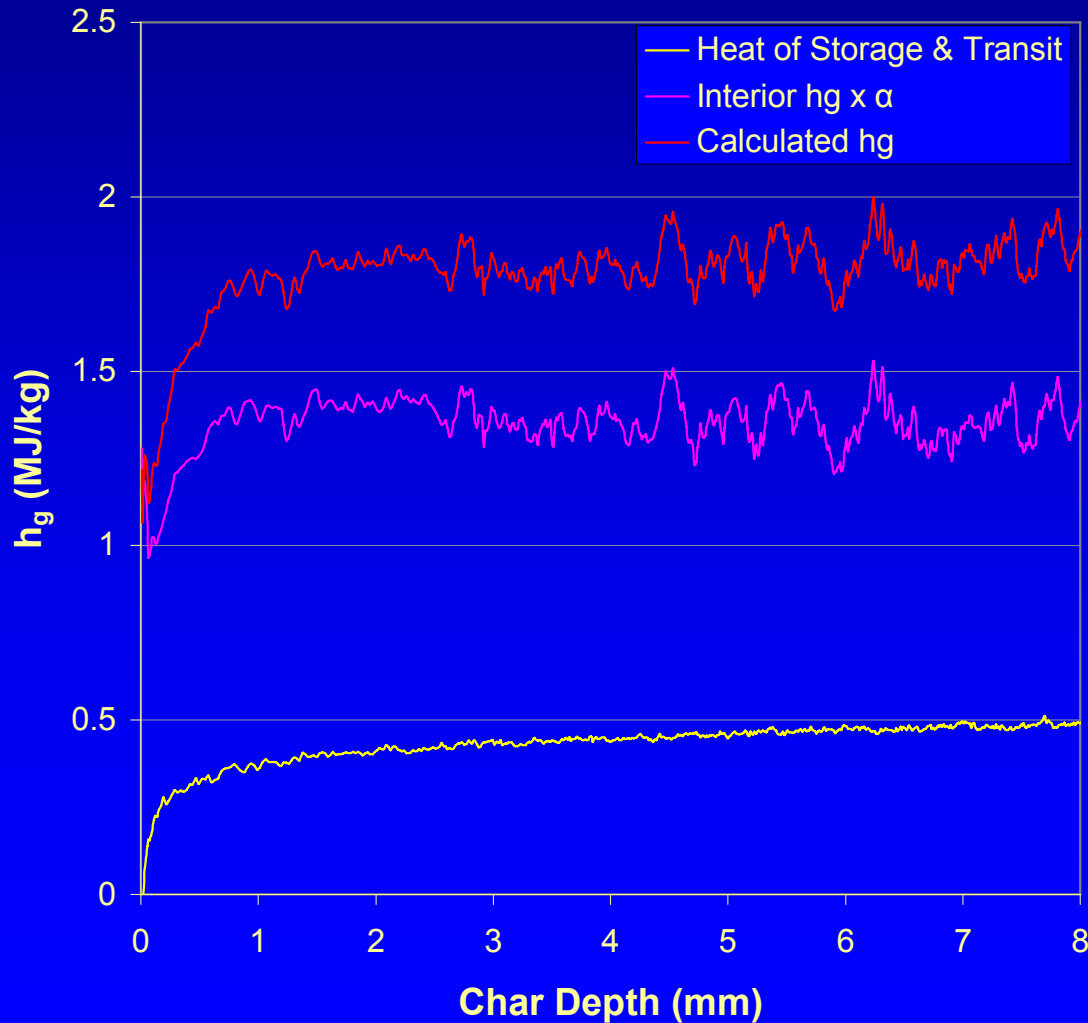
Douglas Fir at 35 kW/m<sup>2</sup>– Char Fraction



# Results

## Calculated Heat of Gasification (3)

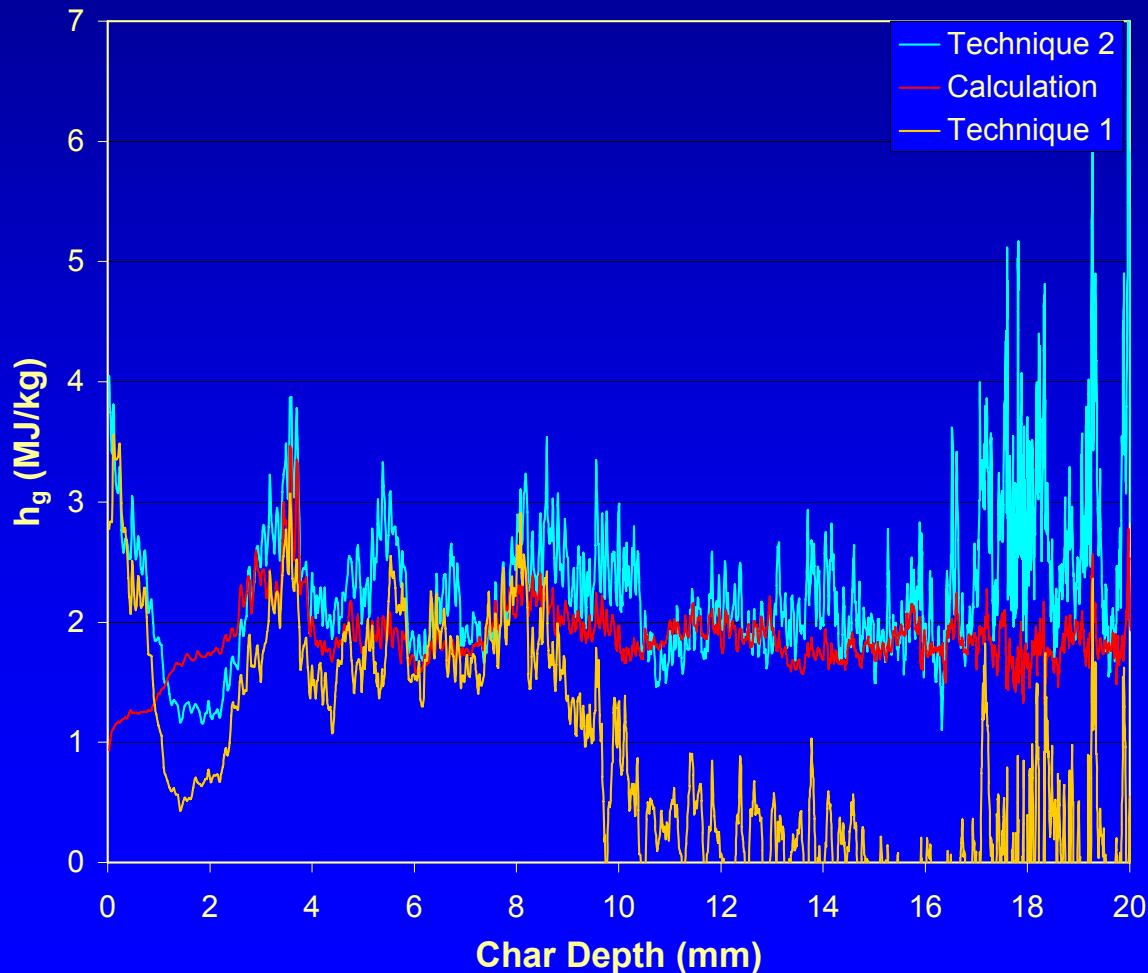
Douglas Fir at 35 kW/m<sup>2</sup>— Heat of Storage & Transit,  
Interior  $h_g$ , Calculated  $h_g$



# Results

## Calculated Heat of Gasification (4)

Douglas Fir at 35 kW/m<sup>2</sup>—Calculated and Measured  $h_g$



# Inclusion into CFD Model (1)

- The tested materials would have to have the same thickness and rear boundary conditions
- Heat of gasification would need to be measured as a function of char depth
- The model would have to predict char depth:

M is accumulated mass predicted up to the time step

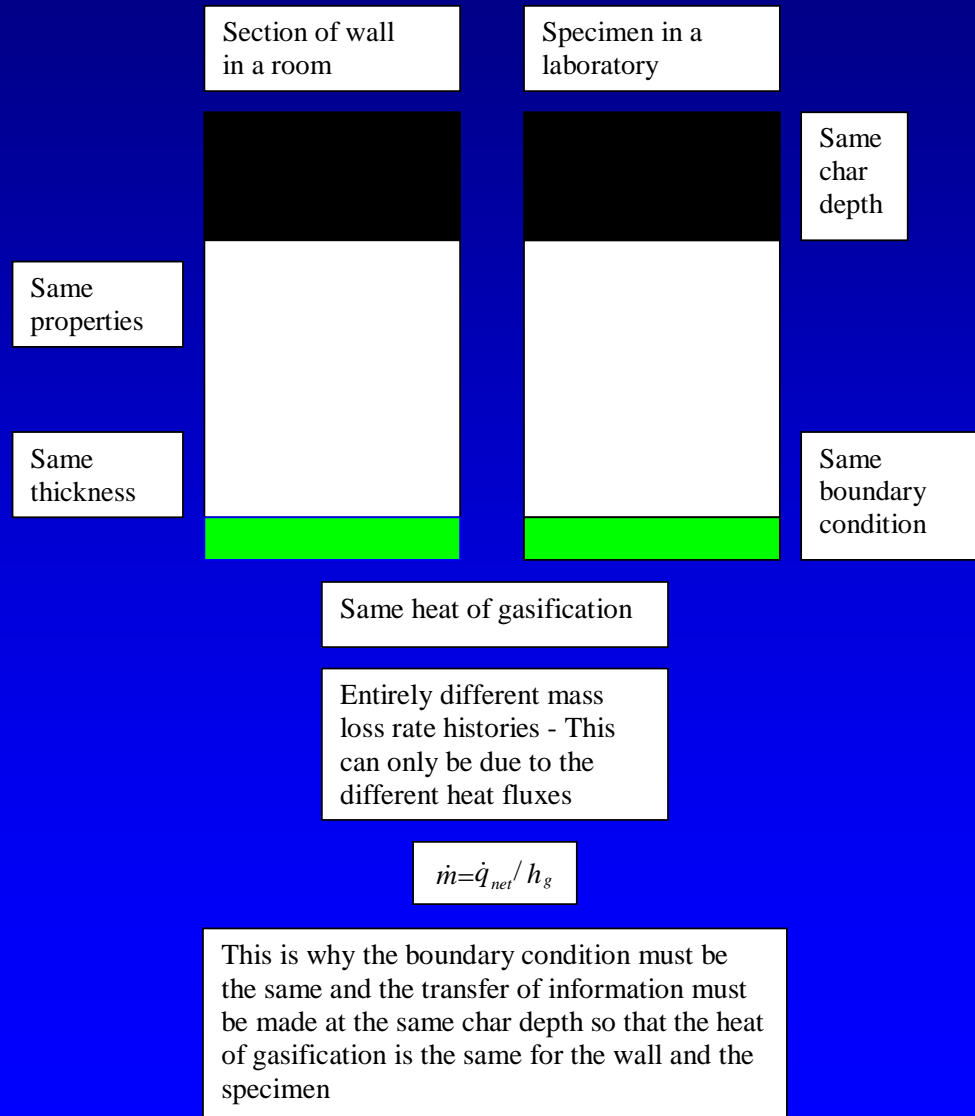
R is char fraction,  $\rho$  is density of original material

$$\delta = \frac{M}{\rho(1-R)}$$

- Char fraction and  $h_g$  are given to the model (polynomials if not constant)
- CFD model would calculate net heat flux and use the above equation to predict mass loss rate
- Surface temperature needs to be calculated by the model
- The model needs to recognize when flaming can no longer be supported

# Inclusion into CFD Model (2)

## Need for the Same Thickness and Rear Surface Boundary Conditions



# Summary (2)

- Heat of gasification defined as net heat flux divided by mass loss rate includes:
  - Interior heat of gasification
  - Heat of storage
  - Heat of transit
  - Heat loss coefficient

# Summary (3)

- Heat of gasification can be calculated as a function of char depth.
  - Interior  $h_g$  was calculated by assuming the heat of pyrolysis to be zero and pyrolysis temperature was 370 °C
  - The heat required to bring the wood up to pyrolysis temperature was determined by integrating its temperature dependent specific heat
  - The heats of storage and transit were determined by multiplying the difference between the measured surface temperature and the pyrolysis temperature by average specific heats of char and volatiles
  - Directly measured char fraction is used in the calculation

# Summary (4)

- The calculated  $h_g$  was compared with the measured one. The agreement was good.
- It should be possible for CFD model to predict fire growth in an enclosure if  $h_g$  as a function of char depth measured in laboratory is used. Material thickness and rear boundary conditions must be the same.
- The model needs to recognize when conditions are reached that do not support full flame coverage of the surface.